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CATALOGUE

DRY ICE BLASTING MACHINES / DRY ICE PRODUCTION MACHINES /
ACCESSORIES / ADDITIONAL EQUIPMENT

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BASIC RANGE

IC 022 EVO



The pneumatically powered double-hose dry ice blasting machine with patented feeding system, very low air consumption, low weight, blast pressure regulation, compact fiberglass body with stainless steel chassis, accepts both 1.5 mm/3 mm dry ice pellets.

Package Contents: 3 m Blast hose, Blast gun IG-22 with LED light, Round nozzle RN-22-08-000, Flat nozzle FN-20-10-200, Adapter NA-20-10-001, 10 m Airhose, Protective equipment kit, Ice shovel (1kg Capacity).

Order no.: IC-022-EVO

IC 022 EVO PLUS



The pneumatically powered double-hose dry ice blasting machine with patented feeding system, very low air consumption, low weight, blast pressure regulation, compact fiberglass body with stainless steel chassis, accepts both 1.5 mm/3 mm dry ice pellets.

Package Contents: 3 m Blast hose, Blast gun IG-22 with LED light, Round nozzle RN-22-08-000, Flat nozzle FN-20-10-200, Adapter NA-20-10-001, 10 m Airhose, Protective equipment kit, Ice shovel (1kg Capacity).

Plus Accessories: Trolley, Ice box

Order no.: IC-022-EVO-PLUS

IC 030



A single-hose electric device with an integrated new feeding system that prevents clogging of the hopper neck and ensures smooth running. Integrated automatic scrambler allows change of the granulate size. IC 030 blasting machine is made with stainless steel construction.

Package Contents: 4 m Blast hose, Blast gun IG-30 with LED light, Round nozzle RN-13-05-000, 10 m Airhose, Protective equipment kit, Ice shovel (1kg Capacity).

Order no.: IC-030

PROFESSIONAL RANGE



IC 110 1-10 bar/max.

The pneumatically powered dry ice blasting machine with patented feeding system, high cleaning performance, dry ice consumption regulation, blast pressure regulation, 10 kg dry ice hopper, stainless steel body.

Package Contents: 5 m Blast hose, Blast gun IG-10, Round nozzle RN-10-06 POM.

Order no.: IC-110



IC 110 E 1-10 bar/max.

The electrically powered dry ice blasting machine, patented feeding system, high cleaning performance, dry ice consumption regulation, blast pressure regulation, 17 kg dry ice hopper, stainless steel body.

Package Contents: 5 m Blast hose, Blast gun IG-10-E, Round nozzle RN-10-06.

Order no.: IC-110-E



IC 110 E PLUS 1-10 bar/max.

The electrically powered dry ice blasting machine with patented feeding system, high cleaning performance, dry ice consumption regulation, blast pressure regulation, 17 kg dry ice hopper, stainless steel body.

Package Contents: 5 m Blast hose, Blast gun IG-10-E, Round nozzle RN-10-06.

Plus Accessories: Flat nozzle FN-10-04-000, LED light for gun IG-10-02-000, 10 m Compressed air hose 3/4", Ice shovel (2 kg Capacity).

Order no.: IC-110-E-PLUS

PROFESSIONAL RANGE



IC 310 1-16 bar/max.

The electrically powered dry ice blasting machine with patented feeding system, superior cleaning performance, dry ice consumption regulation, blast pressure regulation, 13 kg dry ice hopper, stainless steel body and frame.

Package Contents: 7 m Blast hose, Blast gun IG-10-E, Round nozzle RN-10-08.

Order no.: IC-310



IC 310 PLUS 1-16 bar/max.

The electrically powered dry ice blasting machine, with patented feeding system, superior cleaning performance, dry ice consumption regulation, blast pressure regulation, 13 kg dry ice hopper, stainless steel body and frame.

Package Contents: 7 m Blast hose, Blast gun IG-10-E, Round nozzle RN-10-08.

Plus Accessories: Flex Case II. PLUS, LED light for gun IG-10-02-000, 10 m Compressed air hose 3/4", Ice shovel (2 kg Capacity).

Order no.: IC-310-PLUS



IC 310 S (Dry ice mill built-in) 1-16 bar/max.

The electrically powered dry ice blasting machine with patented feeding system, integrated dry ice mill, superior cleaning performance, dry ice consumption regulation, blast pressure regulation. 10 kg dry ice hopper, stainless steel body and frame.

Package Contents: 7 m Blast hose, Blast gun IG-10-E, Round nozzle RN-10-08.

Order no.: IC-310-S



IC 310 S PLUS (Dry ice mill built-in) 1-16 bar/max.

The electrically powered dry ice blasting machine with patented feeding system, integrated dry ice mill, superior cleaning performance, dry ice consumption regulation, blast pressure regulation, 10 kg dry ice hopper, stainless steel body and frame.

Package Contents: 7 m Blast hose, Blast gun IG-10-E, Round nozzle RN-10-08.

Plus Accessories: Flex Case II. PLUS, LED light for gun IG-10-02-000, 10 m Compressed air hose 3/4", Ice shovel (2 kg Capacity).

Order no.: IC-310-S-PLUS

PROFESSIONAL RANGE



IC 410 1-16 bar/max.

The high-performance dry ice blasting machine with max. hopper capacity (31 kg), patented feeding system, user friendly control panel, pulse-free blast stream, stainless steel body and frame and maximum cleaning performance.

Package Contents: 7m Blast hose, Blast gun IG-10-E, Round nozzle RN-10-10. Flex Case II. PLUS, LED light for gun IG-10-02, 10m Compressed air hose 3/4", Ice shovel(2kg Capacity), Protective equipment

Order no.: IC- 410



IC 410 S (Dry ice mill with 4 positions) 1-16 bar/max.

The electrically powered single-hose dry ice blasting machine, patented feeding system, integrated dry ice mill, maximum cleaning performance, user friendly control panel, pulse-free blast stream, 25 kg dry ice hopper, stainless steel body and frame.

Package Contents: 7 m Blast hose, Blast gun IG-10-E, Round nozzle RN-10-10. Flex Case II. PLUS, LED light for gun IG-10-02, 10 m Compressed air hose 3/4", Ice shovel(2kg Capacity), Protective equipment

Order no.: IC- 410-S



IC 430 AUTOMATIC (Dry ice mill) 1-16 bar/max.

The professional PLC controlled dry ice blasting machine with patented feeding system, integrated dry ice mill, new air-flow system, user friendly 7" LCD control panel, pulse-free blast stream, 25 kg dry ice hopper, particle control system, stainless steel body.

Package Contents: 7m Blast hose, Blast gun IG-10-E, Round nozzle RN-10-10. Flex Case II. PLUS, LED light for gun IG-10-02, 10 m Compressed air hose 3/4", Ice shovel(2kg Capacity), Protective equipment

Order no.: IC- 430

ACCESORIES

EXTERNAL MODULES



External Module PAM-01 (Compatible with Professional Dry ice Blasters)

The external module for abrasive cleaning with granular material. Designed for dry ice blasting with addition of abrasive granulate. It accepts glass particles of 100-200 µm, corundum particles of 250-300 µm. Set includes 7 m blast hose extension.

Order no.: PAM-01



External Module PAM-02 (Compatible with IC 022 EVO)

The external module for abrasive cleaning with granular material. Designed for dry ice blasting with addition of abrasive granulate. It accepts glass particles of 100-200µm, corundum particles of 250-300µm.

Order no.: PAM-02



External Module PAM-03 (Compatible with IC 030)

The external module for abrasive cleaning with granular material. Designed for dry ice blasting with addition of abrasive granulate. It accepts glass particles of 100-200µm and corundum particles of 250-300 µm.

Order no.: PAM-03

NOZZLE CASES



Flex Case I.

-NA-34-10-001, -NA-34-20-200, -RN-34-10-100,
 -NA-34-10-003, -NA-34-30-100, -FN-34-10-100,
 -NA-34-20-100, -NA-34-30-200, -FN-34-10-200

Order no.: 50358



Flex Case II. PLUS

-NA-34-10-001, -NA-34-30-200, -FN-34-10-100,
 -NA-34-10-002, -NA-95-10-004 -FN-34-10-200,
 -NA-34-10-003, -RN-34-10-100, -FN-34-10-300
 -NA-34-20-100, -RN-34-10-200, -50098
 -NA-34-20-200, -FN-10-06-000

Order no.: 50362

ACCESORIES

BLAST GUNS



Standard Blast Guns

Blast gun IG-10-E

Ergonomic electric blast gun

Order no.: IG-10-00-000-E



LED light for IG-10-E, IG-10

with fastening set

Order no.: IG-10-02-000



Compact Blast Guns (For use in restricted space)

Blast gun IG-11-E

Robust electric blast gun

Order no.: IG-11-00-000-E



Blast gun IG-30-E with LED light

Lightweight electric blast gun

Order no.: IG-30-00-000-E

STANDARD NOZZLES (Designed for basic range Dry ice blasting machines)



Nozzle Adapter

Adapter Flex Light

Required to connect the Flat nozzles with the blast guns IG-20 and IG-22. Weight 30 g.

Order no.: NA-20-10-001



Flat Nozzle (Alu)

Length 220 mm, Weight 147 g

Order no.: FN-20-10-200



Round Nozzle (Alu)

Length 212 mm, Weight 115 g

Order no.: RN-22-08-000



Flat Nozzle 45° FN-20 Alu series

Length 185 mm, Weight 147 g, Angle: 45°

Order no.: FN-20-11-300

ACCESORIES

**Nozzle Adapter RN-10**

Enables to connect plastic nozzles of RN-10 series to standard blast guns IG-10-E and IG-10. Weight 58g.

Order no.: RN-10

**Round Nozzles RN-10 series** (Adapter RN-10 necessary to connect to IG-10-E and IG-10)**Round nozzle ø 5 mm**

Air consumption 1.4m³/min at 6 bar. L/W/W: 257mm/22mm/118g

Order no.: RN-10-05-001

Round nozzle ø 6 mm

Air consumption 2.1m³/min at 6 bar. L/W/W: 257mm/22mm/112g

Order no.: RN-10-06-001

Round nozzle ø 7 mm

Air consumption 3.0 m³/min at 6 bar. L/W/W: 257mm/22mm/108g

Order no.: RN-10-07-001

Round nozzle ø 8 mm

Air consumption 3.9m³/min at 6 bar. L/W/W: 257mm/22mm/105g

Order no.: RN-10-08-001

Round nozzle ø 10 mm

Air consumption 6.0 m³/min at 6 bar. L/W/W: 257mm/22mm/94g

Order no.: RN-10-10-001

Round nozzle ø 12 mm

Air consumption 7.8 m³/min at 6 bar. L/W/W: 257mm/22mm/80g

Order no.: RN-10-12-001

**Round Nozzles RN-11 series** (No adapter necessary to connect to IG-10-E and IG-10)**Round nozzle ø 3 mm**

Air consumption 0.5 m³/min at 6 bar. L/W/W: 206mm/20mm/92g

Order no.: RN-11-03-000

Round nozzle ø 4 mm

Air consumption 0.8 m³/min at 6 bar. L/W/W: 206mm/20mm/90g

Order no.: RN-11-04-000

Round nozzle ø 5 mm

Air consumption 1.4 m³/min at 6 bar. L/W/W: 206mm/20mm/89g

Order no.: RN-11-05-000

Round nozzle ø 6 mm

Air consumption 2.1m³/min at 6 bar. L/W/W: 206mm/20mm/86g

Order no.: RN-11-06-000

Low pressure round nozzle 45° / 90°

45°/90°angle nozzle, very aggressive at a reduced pressure- & air volume supply. 0.5m³/min at 6 bar. Length 201.2 mm/185 mm. Weight 38g.

Order no.: RN-11-45-100
RN-11-90-100

**Nozzle Adapter RN-10 Alu**

Enables to connect aluminium nozzles of RN-10 series to standard blast guns IG-10-E and IG-10. Weight 112g.

Order no.: RN-10-ALU

**Round Nozzles RN-10 Alu series** (Adapter RN-10 Alu necessary to connect to IG-10-E and IG-10)**Round nozzle ø 5 mm**

Air consumption 1.4m³/min at 6 bar. L/W/W: 257mm/22mm/224g

Order no.: RN-10-05-001-ALU

**Round nozzle ø 6 mm**

Air consumption 2.1m³/min at 6 bar. L/W/W: 257mm/22mm/216g

Order no.: RN-10-06-001-ALU

Round nozzle ø 7 mm

Air consumption 3.0 m³/min at 6 bar. L/W/W: 257mm/22mm/208g

Order no.: RN-10-07-001-ALU

**Round nozzle ø 8 mm**

Air consumption 3.9m³/min at 6 bar. L/W/W: 257mm/22mm/200g

Order no.: RN-10-08-001-ALU

Round nozzle ø 10 mm

Air consumption 6.0 m³/min at 6 bar. L/W/W: 257mm/22mm/180g

Order no.: RN-10-10-001-ALU

Round nozzle ø 12 mm

Air consumption 7.8m³/min at 6 bar. L/W/W: 257mm/22mm/162g

Order no.: RN-10-12-001-ALU

ACCESORIES

STANDARD NOZZLES (For blast guns IG-10-E and IG-10)

**Flat Nozzles FN-10 Alu series** (No adapter necessary to connect to IG-10-E and IG-10)**Flat nozzle**

Air consumption 0.9 m³/min at 6 bar L/W/H/W: 577mm/49mm/40mm/1070 g

Order no.: FN-10-02-000

Flat nozzle

Air consumption 2.0 m³/min at 6 bar L/W/H/W: 577mm/49mm/40mm/905 g

Order no.: FN-10-04-000

Flat nozzle

Air consumption 3.8 m³/min at 6 bar L/W/H/W: 577mm/49mm/40mm/890 g

Order no.: FN-10-06-000

Flat nozzle

Air consumption 4.4 m³/min at 6 bar L/W/H/W: 723mm/100mm/40mm/1505 g

Order no.: FN-10-07-000

**Crusher Nozzle** (No adapter necessary to connect to IG-10-E and IG-10)

Crusher nozzle is mounted in between the blast gun and the nozzle. It enables crushing 3 mm dry ice pellets to fine particles. All our nozzles (except for RN-11 series) can be connected to crusher nozzle (using respective adapters / or no adapter in case of FN-10 Alu series). Weight: 125 g.

Order no.: BHA-10-04-000

FLEX FIT NOZZLES For connecting to IG-11-E, IG-30-E without adapter, and to IG-10-E, IG-10 with adapter (NA-34 Alu).

**Nozzle Adapter NA-34 Alu**

Enables to connect all flex fit nozzles to standard blast guns IG-10-E and IG-10. Weight 28g.

Order no.: NA-34-10-001

**Round Nozzles RN-34 Alu series****Round nozzle**

Air consumption 1.8m³ /min at 6 bar, Length 110 mm, Weight 107g

Order no.: RN-34-10-100

**Round nozzle 45°angle**

Air consumption 1.8m³ /min at 6 bar, Length 110 mm, Weight 97g

Order no.: RN-34-10-200

**Round nozzle 90°angle**

Air consumption 1.8m³ /min at 6 bar, Length 74,6 mm, Weight 115g

Order no.: RN-34-10-300

**Flat Nozzles FN-34 Alu series****Flat nozzle**

Air consumption 2.0m³ /min at 6 bar, Length 112 mm, Weight 102g

Order no.: FN-34-10-100

**Flat nozzle 45°angle**

Air consumption 1.6m³ /min at 6 bar, Length 220 mm, Weight 132g

Order no.: FN-34-10-200

**Flat nozzle 90°angle**

Air consumption 1.6m³ /min at 6 bar, Weight 132g

Order no.: FN-34-10-300

**Flat nozzle**

Air consumption 1.6m³ /min at 6 bar, Weight 132g

Order no.: FN-34-10-400

ACCESORIES

FLEX FIT NOZZLES

Flex Fit Nozzle Extensions NA-34 Alu series



Nozzle extension

Length 150 mm, Weight 143 g

Order no.: NA-34-20-100

Nozzle extension

Length 300 mm, Weight 220 g

Order no.: NA-34-20-200

Nozzle extension

Length 500 mm, Weight 325 g

Order no.: NA-34-20-300

Nozzle extension 45° angle

Weight 139 g

Order no.: NA-34-30-100

Nozzle extension 90°angle

Weight 139 g

Order no.: NA-34-30-200

SPECIAL NOZZLES

Round Nozzles RN-13 series (for blast gun IG-30-E)



Round nozzle ø 5mm

Air consumption 1.4m³/min at 6 bar, L/W/W: 147mm/30 mm/70g

Order no.: RN-13-05-000

Flat Nozzles FN-35/36 Alu series



Flat nozzle

Air consumption 2.2m³/min at 6 bar, Length: 220 mm, nozzle opening dimension: 25x4mm. Weight: 132 g.

Order no.: FN-35-10-200

Flat nozzle

Air consumption 2.55m³/min at 6 bar, Length: 220 mm, nozzle opening dimension: 25x5mm. Weight: 132 g.

Order no.: FN-36-10-200

Flat Nozzle FN-37-10-200



Flat Nozzle

Length: 200 mm, nozzle opening dimension: 70x2mm. Weight: 292 g.

Order no.: FN-37-10-200

ACCESORIES

BLAST HOSES & EXTENSIONS



1/2“ Blast Hoses (For IC 110 E, IC 110 E PLUS)

Standard blast hose L=5m

5 m Electric spare blast hose incl. couplings (price per pc)

Order no.: BH-1/2-12-05

Extensions

Standard electric blast hose extension (price per m)

Order no.: BHE-1/2-11

Customized blast hose

Electric spare blast hose of desired lenght incl. couplings

Order no.: BH-1/2-12



3/4“ Blast Hoses (For IC 310, IC 310 PLUS, IC 310 S, IC 310 S PLUS)

Standard blast hose L=7m

7 m Electric spare blast hose incl. couplings

Order no.: BH-12-07

Extensions

Standard electric blast hose extension

Order no.: BHE-11

Customized blast hose

Electric spare blast hose of desired lenght incl. couplings

Order no.: BH-12



3/4“ Blast Hoses (For IC 410, IC 410S, IC 430)

Standard blast hose L=7m

7 m Electric spare blast hose incl. couplings

Order no.: BH-13-07

Customized blast hose

Electric spare blast hose of desired lenght incl. couplings

Order no.: BH-13

BLAST HOSE & COMPACT BLAST GUN PACKAGES



1/2“ Blast Hose incl. IG 30 E (For IC 110E)

Blast hose with blast gun package L=5 m

5m Blast hose and blast gun IG-30-E package

Order no.: BH1/2-13-05-IG-30-E



1/2“ Blast Hose incl. IG 30 E (For IC 410/410S, IC 430)

Blast hose with blast gun package L=7 m

7m Blast hose and blast gun IG-30-E package

Order no.: BH1/2-15-05-IG-30-E



3/4“ Blast Hose incl. IG 11 E (For all ICS professional blasting machines)

Blast hose with blast gun package L=7 m

7m Blast hose and blast gun IG-11-E package

Order no.: BH-12-07-IG-11-E

Cable reduction complet

Order no.: 53260

Cable reduction Male:

Order no.: 53261

ADDITIONAL EQUIPMENT

COMPRESSED AIR HOSES



3/4" Compressed Air Hoses

Standard air hose L=10 m

10 m Ultralight compressed air hose+connector

Order no.: 50252-10

Customized air hose

Ultralight air hose of desired lenght incl.connectors
(price per m., min.lenght 3 m)

Order no.: 50252

ADDITIONAL EQUIPMENT FOR PROFESSIONAL MACHINES



Ergo Flex

Designed for blasting in hardly accesible places. Ergo Flex is mounted in between the blast hose and standard blast guns IG-10 E and IG-10. Weight 196 g.

Order no.: BHA-10-02-000



Quick coupling set stainless steel

To disconnect the hose package safely and quickly of the dry ice blasting machine.

Order no.: 50188



Ice shovel 2kg / 1kg

Straight Hand shovel, Polypropylene

Order no.: Z0020/Z00009



Molykote low temperature grease

Facilitates disassembly of metal compounds

Order no.: Z000019



Cold-resistant gloves (1 pair)

Order no.: Z000010



Compressed air connection set

1x 1/2" M, F1x 3/4" M, F, 1x 1" M, F1x 1 1/4" M, and F, 1x 1" ball valve 1, x Teflon tape, 1x Workshop coupling

Order no.: 50294



Ear protection

3M Peltor Optime III

Order no.: Z00001



Full protection goggles

3M Peltor Optime III

Order no.: Z000011

ADDITIONAL EQUIPMENT FOR FLEX FIT NOZZLES & FLEX FIT EXTENSIONS



Handgrip

Weight: 185 g

Order no.: 50098



Clamping round

For NA-34 extensions. Weight: 57 g

Order no.: NA-34-10-002



Clamping oval

For NA-10 nozzles. Weight: 53 g

Order no.: NA-95-10-004



Key

For disassembly of flex light nozzles. Weight: 254 g

Order no.: NA-34-10-003

PELLETIZERS



IP 100 H Basic (3 mm Extrusion Die)

The electrically powered dry ice production machine, Siemens-Logo 8! control unit, advanced hydraulic system with powerfull cylinder, highly efficient production, superior quality of dry ice pellets.

Package Contents: External heat exchanger, 3 mm Extrusion Die

Order no.: IP-100-H-Basic



IP 100 H (1.5/3/16 mm Extrusion Dies)

The electrically powered dry ice production machine, Siemens-Logo 8! control unit, advanced hydraulic system with powerfull cylinder, highly efficient production, superior quality of dry ice pellets, possiblity to produce pellets in 3 different sizes.

Package Contents: External heat exchanger, 1,5 mm, 3 mm and 16 mm Extrusion dies.

Order no.:IP-100-H

ACCESSORIES

EXTRUSION DIES



1.5 mm Extrusion Die

Order no.:IP-100-00-027



3 mm Extrusion Die

Order no.:IP-100-00-026



16 mm Extrusion Die

Order no.:IP-100-00-028



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